

**Work Order ID 58630**

May 12, 2010 1:14:02 PM



Page 1

Item ID: D3876-5

Accept



Setup Start



Revision ID:

Item Name: Protector - LH Wall

Stop



Start Date: 12/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-5-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr

100



FLOW WATER JET

Waterjet

Memo

0.00

10/05/20

FLOW CNC Waterjet

1-Cut as per Dwg D3876  
Dwg Rev: A  
Prog Rev: A  
2- Deburr if necessary

⇒ m-k 10/05/21 (4X)

(4)

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

10/05/20

Quality Control

120



QC8- Inspect parts - second check

0.00

QC

Memo

0.00

8/05/20

(8)

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

**Work Order ID 58630**

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Page 2

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Setup Start



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Item Name: Protector - LH Wall

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Start Date: 12/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
NumberInsp.  
Stamp

Memo

PDP 58710

0.00

*12/05/2010 (4)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/05/25 (4)*

*12/05/25  
(4)*

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

# Picklist Print

May 12, 2010 1:14:06 PM

Page 1

Work Order ID: 58630



Parent Item: D3876-5



Parent Item Name: Protector - LH Wall

Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
F60029 		Purchased	No			100	sf	0.0000	12.04	49,  HB10-5-30		

lexan grey

114032

(4)

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	58630
Description: Protector – LH Wall	Part Number:	D3876-5
Inspection Dwg: D3876 Rev: A		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## **X First Article      Prototype**

Measured by:	<u>BS</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	10-5-20	Date:	<u>10/05/20</u>	Date:	N/A

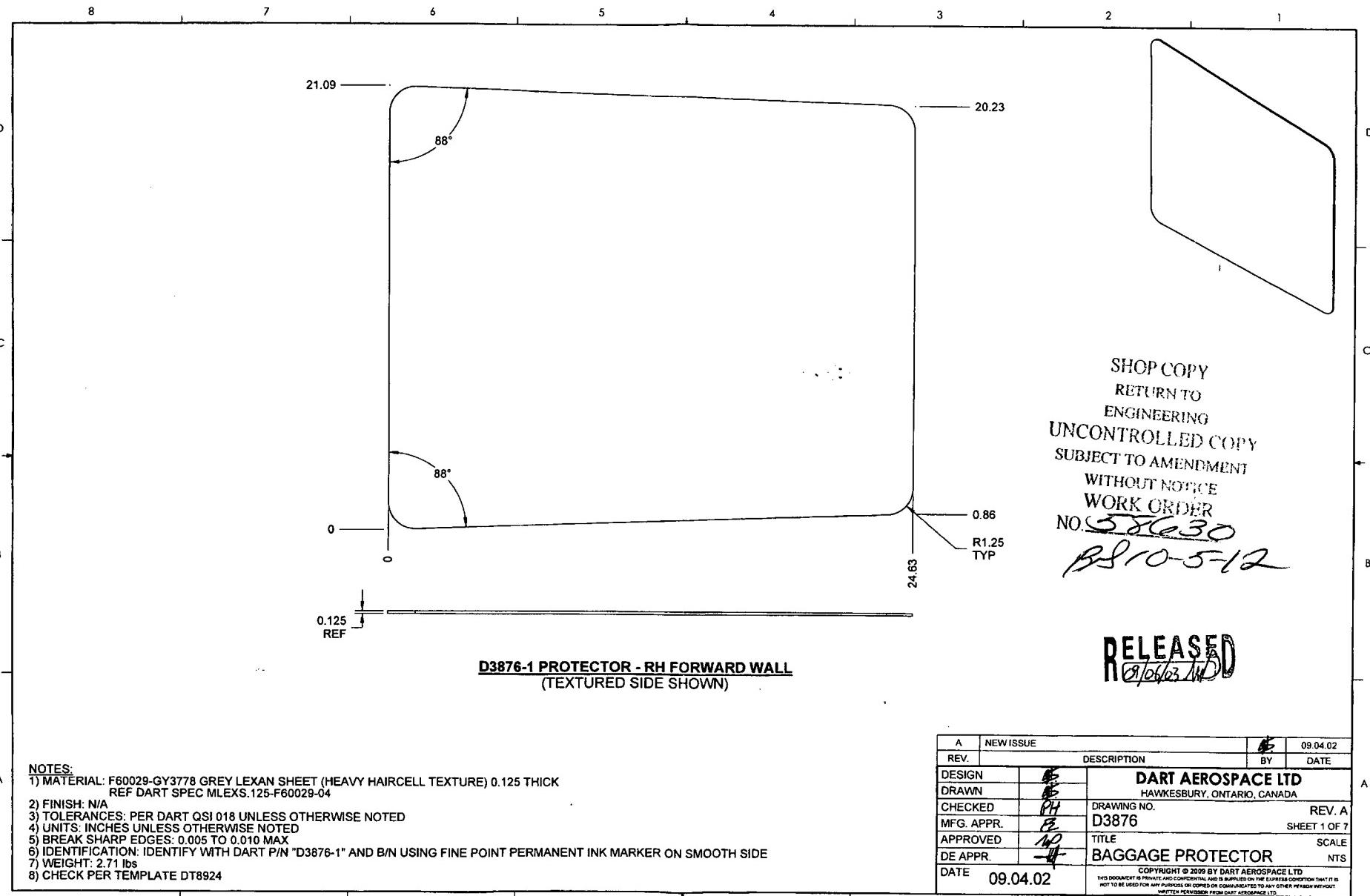
Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	

W/O:		WORK ORDER CHANGES					
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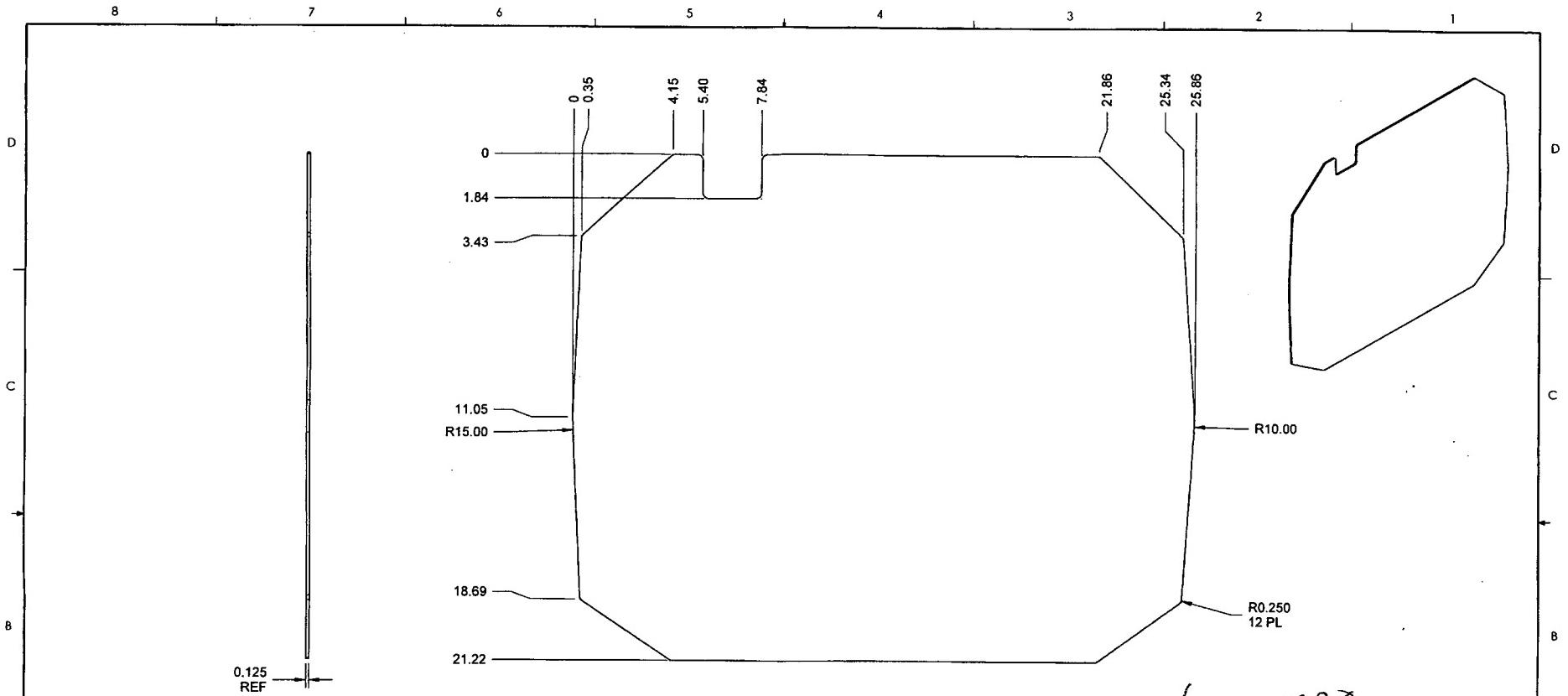


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NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-3" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.83 lbs
- 8) CHECK PER TEMPLATE DT8925

DESIGN	AB	DART AEROSPACE LTD
DRAWN	BB	HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	DRAWING NO.
MFG. APPR.	PE	REV. A
APPROVED	MG	D3876
DE APPR.	TH	SHEET 2 OF 7
DATE	09.04.02	TITLE
		SCALE
		NTS
		COPYRIGHT © 2009 BY DART AEROSPACE LTD
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		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.

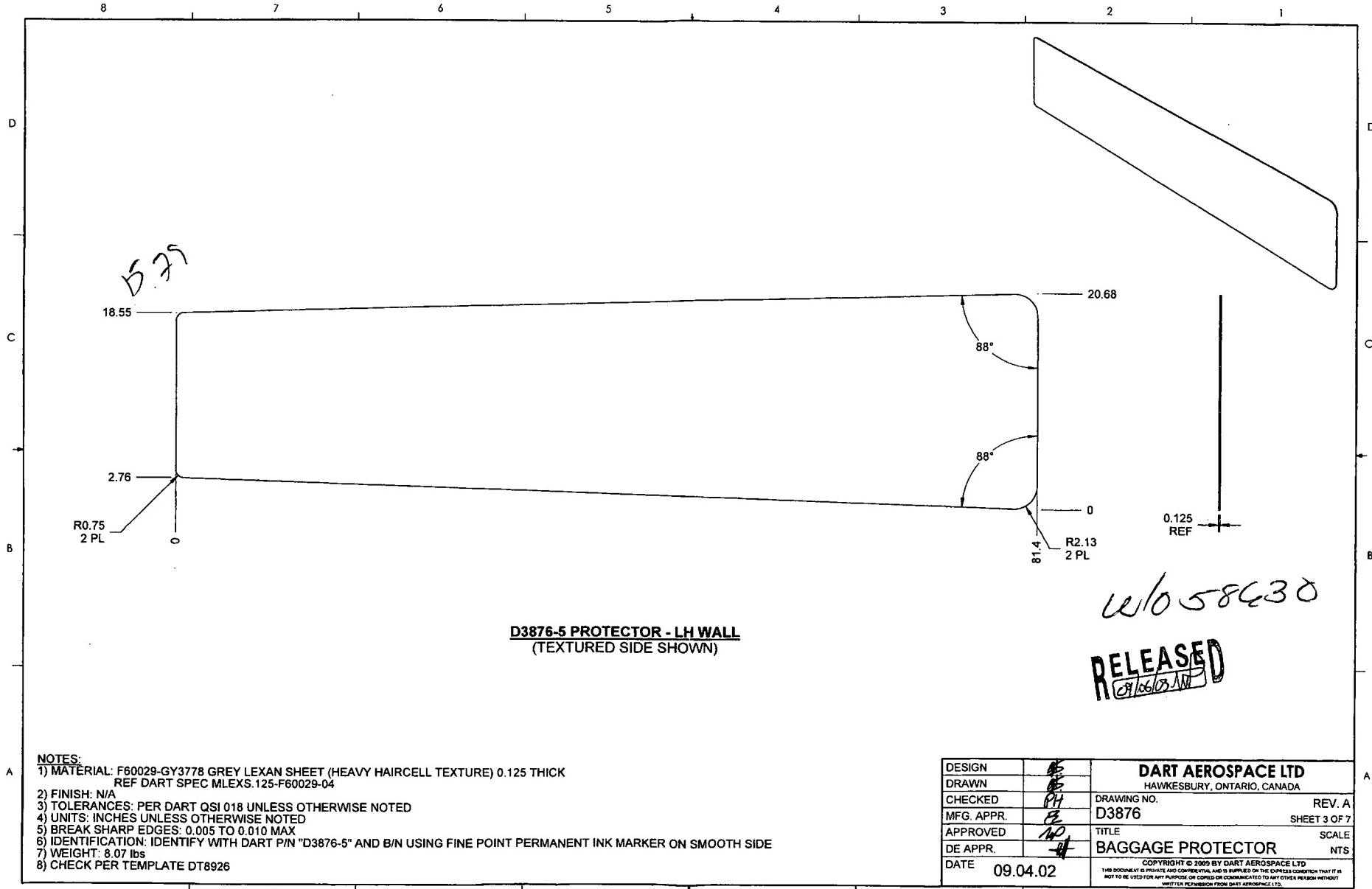
8 7 6 5 4 3 2 1

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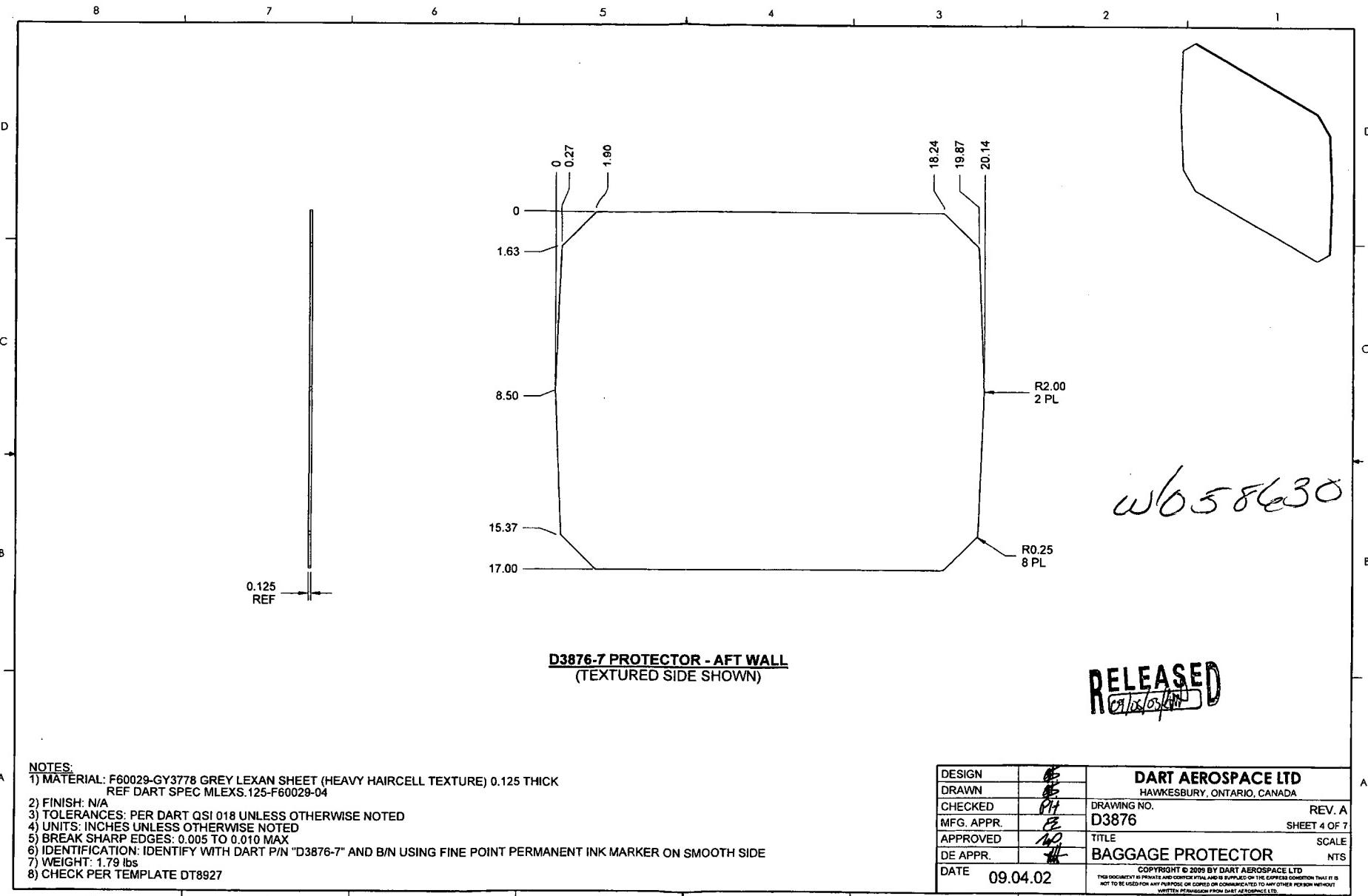
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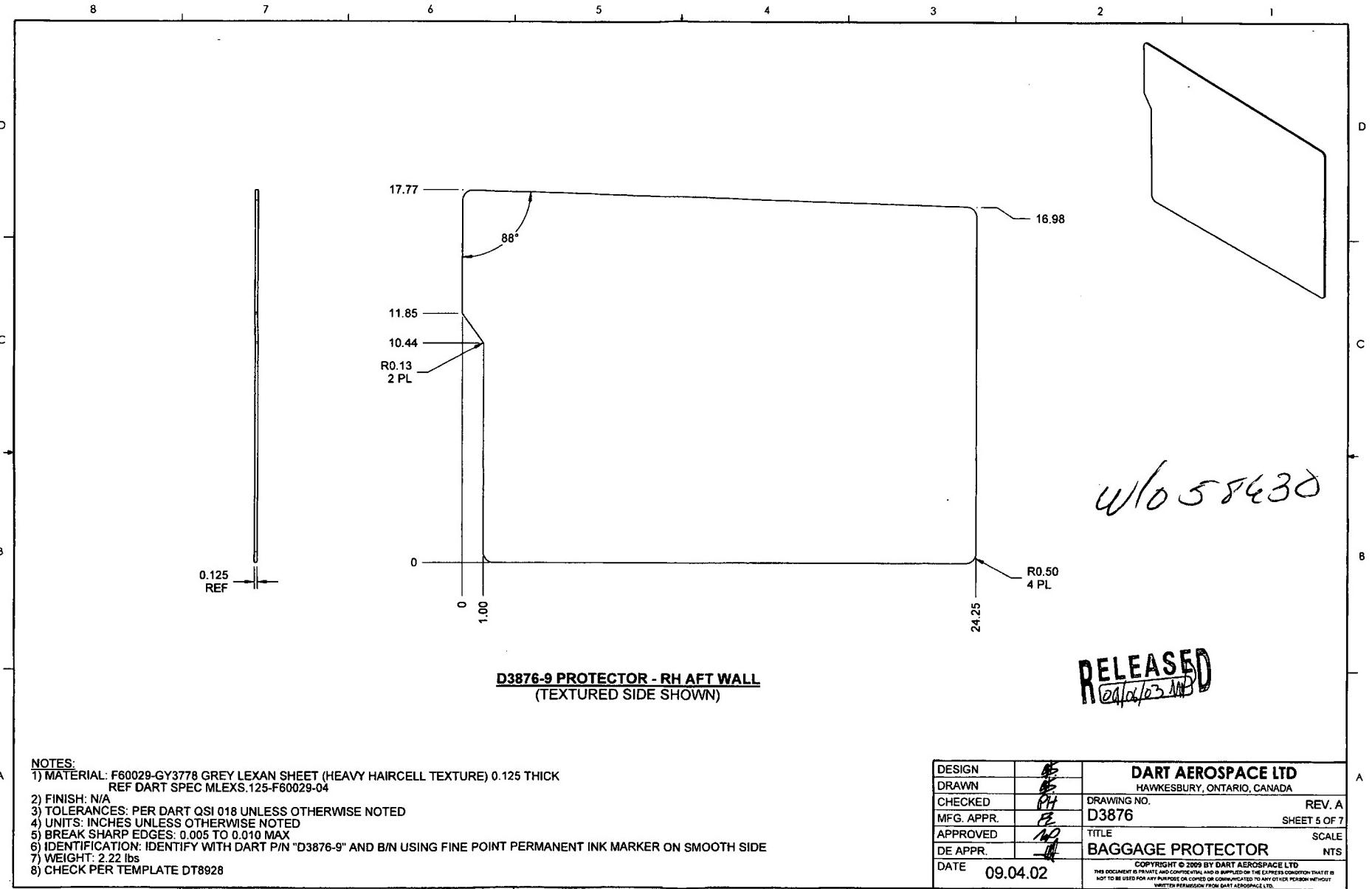
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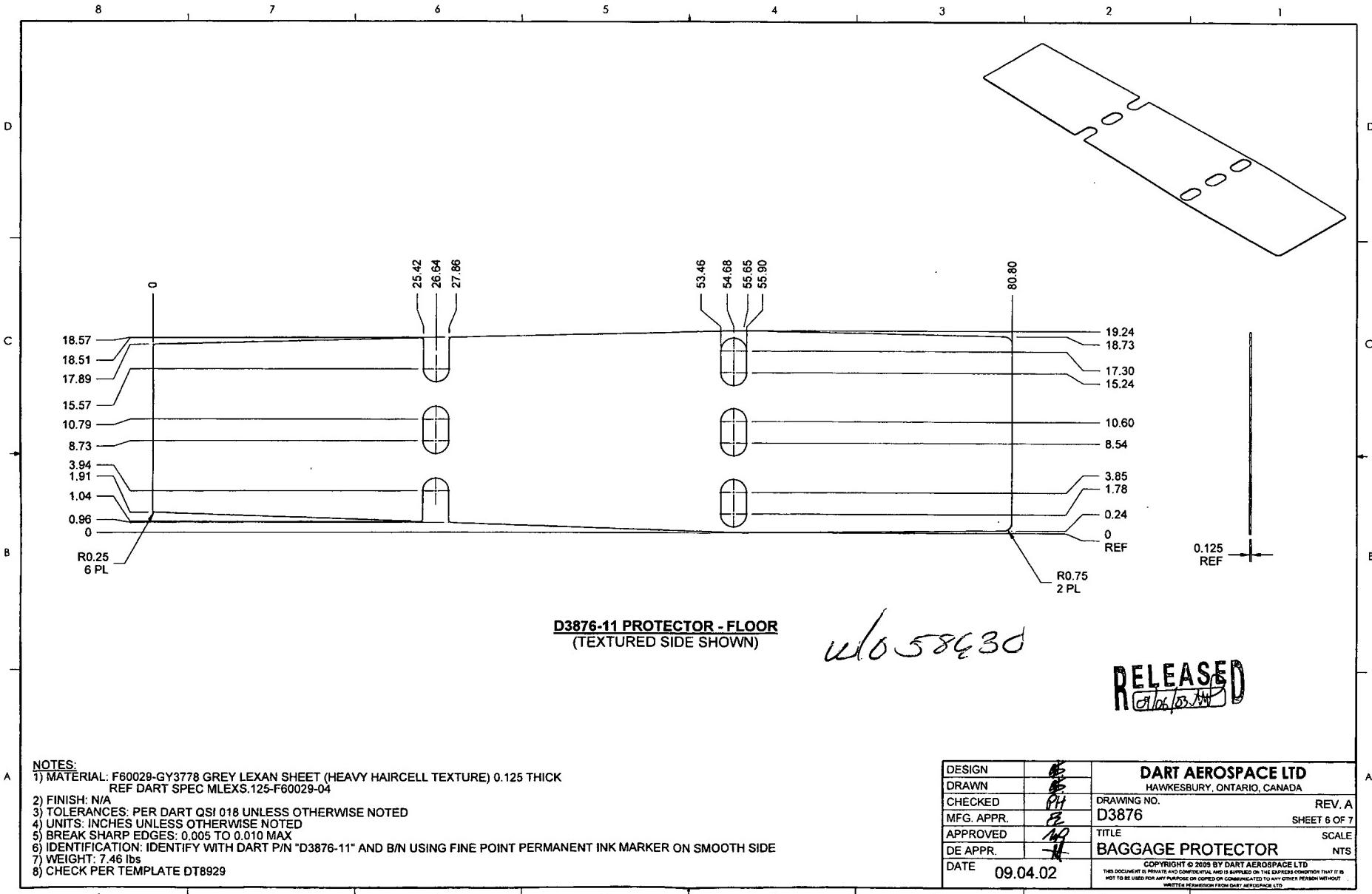


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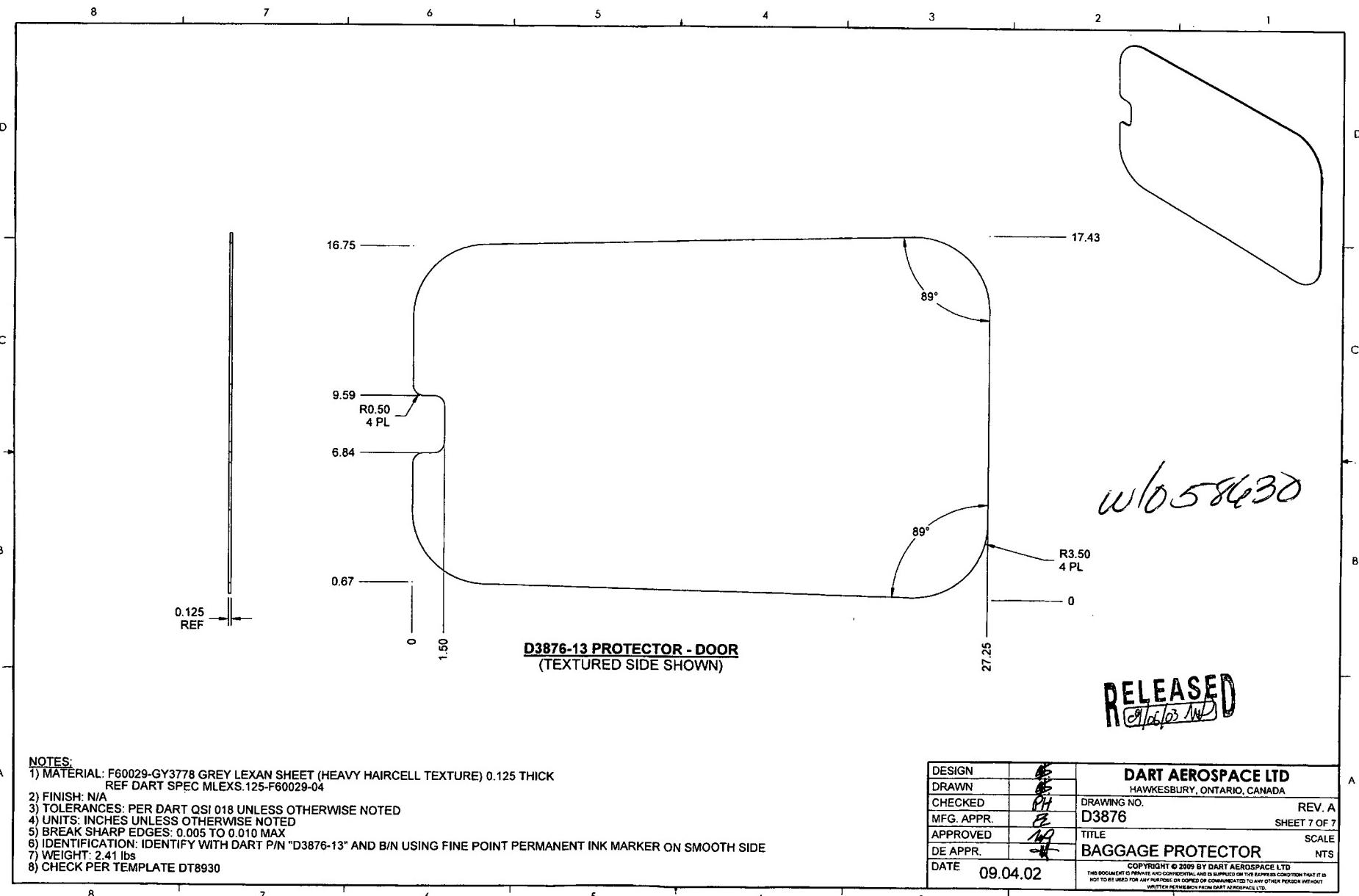


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